

TECO Westinghouse

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| ISSUED 8/28/2014 | PERFORMANCE DATA 3-PHASE INDUCTION MOTOR | ENCLOSURE TEFC |
| TYPE AEHH8B | | CATALOG# HB0254 |

NAMEPLATE INFORMATION

| OUTPUT | | POLE | FRAME SIZE | VOLTAGE | HZ | RATED AMBIENT | INS. CLASS | NEMA DESIGN | TIME RATING | SERVICE FACTOR |
|-----------|-------------|----------|-------------|------------|-----------|---------------|------------|-------------|--------------|----------------|
| HP | KW | | | | | | | | | |
| 25 | 18.7 | 4 | 284T | 460 | 60 | 50°C | F | B | CONT. | 1.15 |

VARIABLE FREQUENCY DRIVE SERVICE

| | | | | | | | | |
|-----------------|------------------|----------------|--------------------|--|--------------|---------------|---------------|----------------|
| VARIABLE TORQUE | | | | OHMS/PHASE EQUIVALENT WYE CIRCUIT (AT RATED OPERATING TEMPERATURE 25°C) | | | | |
| HZ | HP | RPM | TORQUE (lb-ft) | R1 | R2 | X1 | X2 | X _m |
| 3~60 | 0.0032~25 | 90~1800 | 0.187~74.37 | 0.1408 | 0.271 | 0.8469 | 1.3283 | 43.804 |

| CONSTANT TORQUE | | | | CONSTANT HORSEPOWER | | | |
|-----------------|---------------|-----------------|----------------|---------------------|-----------|------------------|--------------------|
| HZ | HP | RPM | TORQUE (lb-ft) | HZ | HP | RPM | TORQUE (lb-ft) |
| 6~60 | 2.5~25 | 180~1800 | 74.37 | 60~90 | 25 | 1800~2700 | 74.37~49.58 |

TYPICAL PERFORMANCE

| FULL LOAD RPM | EFFICIENCY | | | | POWER FACTOR | | | SOUND PRESSURE LEVEL @ 3 FT Db(A) |
|---------------|-------------|-------------|-------------|-------------|--------------|------------|------------|-----------------------------------|
| | FULL LOAD | | 3/4 LOAD % | 1/2 LOAD % | FULL LOAD % | 3/4 LOAD % | 1/2 LOAD % | |
| | MIN.% | NOM.% | | | | | | |
| 1765 | 92.4 | 93.6 | 93.6 | 93.6 | 86 | 83 | 77 | 68 |

| CURRENTS | | | | | | NEMA KVA CODE LETTER | SAFE STALL TIME IN SECONDS | |
|-------------|--|--------------|--|--------------|--|----------------------|----------------------------|-----------|
| NO LOAD | | FULL LOAD | | LOCKED ROTOR | | | COLD | HOT |
| AT 460 VOLT | | AT 460 VOLT | | AT 460 VOLT | | | | |
| 7.14 | | 29.10 | | 183 | | G | 28 | 20 |

| TORQUE | | | | INERTIA | | | ACCEL TIME (DOL) | | ALLOWABLE STARTS PER HOUR | |
|-------------------|-------------------|--------------|-----------------|---|---|---|-------------------------------|-----------------------------------|---------------------------|----------|
| FULL LOAD (lb-ft) | LOCKED ROTOR %FLT | PULL UP %FLT | BREAK DOWN %FLT | ROTOR WR ² (lb-ft ²) | NEMA LOAD WK ² (lb-ft ²) | MAX ALLOWABLE WK ² (lb-ft ²) | NEMA LOAD WK ² Sec | MAX ALLOWABLE WK ² Sec | COLD | HOT |
| 74.37 | 205 | 165 | 240 | 4.586 | 122 | 255 | 4.76 | 9.76 | 2 | 1 |

| | | | | | |
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| APPROVED: | M. PRATER | DRAWING NO. | 31057HB0254 | REVISION: | 1 |
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